

**ALKALUME E**Version 1.0
SDS_US_GHSSDS Number: 2200469-0450-5-
000Revision Date: 20.05.2015

SECTION 1. IDENTIFICATION

Product name : ALKALUME E

Product code : 2200469-0450-5-000

Manufacturer or supplier's details

Company name of supplier : Atotech Deutschland GmbH

Address : Erasmusstrasse 20
Berlin 10553
Germany

Telephone : +4930349850

Company name of supplier : Atotech USA

Address : 1750 OVERVIEW DRIVE
ROCK HILL, SC, USA 29730

Telephone : +18038173500

Prepared by
Product Safety Department (PSD): product-safety@atotech.comInquiries
Questions about content of Safety Data Sheets: product-safety@atotech.com

Emergency telephone : CHEMTREC +18004249300

Transport Medical : Rocky Mountain Poison Control Center: 303-623-5716

Recommended use of the chemical and restrictions on useRecommended use : Plating agents and metal surface treating agents
Surface treatment

Restrictions on use : For industrial use only.

SECTION 2. HAZARDS IDENTIFICATION**GHS Classification**

Corrosive to Metals : Category 1

Skin corrosion : Category 1A

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Serious eye damage : Category 1

Germ cell mutagenicity : Category 1B

Carcinogenicity : Category 1B

GHS Label element

Hazard pictograms :



Signal Word : Danger

Hazard Statements : H290 May be corrosive to metals.
H314 Causes severe skin burns and eye damage.
H318 Causes serious eye damage.
H340 May cause genetic defects.
H350 May cause cancer.Precautionary Statements : **Prevention:**
P202 Do not handle until all safety precautions have been read and understood.
P234 Keep only in original container.
P260 Do not breathe dust or mist.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
Response:
P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303 + P361 + P353 IF ON SKIN (or hair): Remove/ Take off immediately all contaminated clothing. Rinse skin with water/ shower.
P304 + P340 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310 Immediately call a POISON CENTER or doctor/ physician.
Storage:
P405 Store locked up.
Disposal:
P501 Dispose of contents/ container to an approved waste disposal plant.**Other hazards**

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Chemical nature : Solid

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Hazardous ingredients

Chemical Name	CAS-No.	Concentration (%)
Sodium hydroxide	1310-73-2	>= 80 - <= 100
Stoddard solvent	8052-41-3	>= 0.1 - < 1

This product may contain component (s) that are not listed under disclosure. All components not listed, do not contain hazardous materials above deminimus disclosure limits as defined by OSHA, NIOSH, ACGIH or Canadian WHMIS regulations and or guidelines. Please refer to other sections of the MSDS for information on safety, health and environmental guidelines and precautions.

SECTION 4. FIRST AID MEASURES

- General advice : Call a physician or poison control center immediately. Show this material safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.
- In case of skin contact : Wash off immediately with plenty of water for at least 15 minutes. Take off contaminated clothing and shoes immediately. Consult a physician.
- In case of eye contact : In case of contact, immediately flush eyes with plenty of water for at least 60 minutes. Consult a physician.
- If swallowed : If swallowed, call a poison control center or doctor immediately. Never give anything by mouth to an unconscious person. Do not induce vomiting without medical advice.
- Most important symptoms and effects, both acute and delayed : Causes serious eye damage. May cause genetic defects. May cause cancer. Causes severe burns.
- Protection of first-aiders : First Aid responders should pay attention to self-protection and use the recommended protective clothing
- Notes to physician : For specialist advice physicians should contact the Poison Control Center.

SECTION 5. FIRE-FIGHTING MEASURES

- Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
- Unsuitable extinguishing media : No information available.
- Hazardous combustion products : Carbon oxides

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Specific extinguishing methods : Use a water spray to cool fully closed containers. Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

Special protective equipment for fire-fighters : As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Use personal protective equipment. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak.

Environmental precautions : Should not be released into the environment. Local authorities should be advised if significant spillages cannot be contained.

Methods and materials for containment and cleaning up : Avoid dispersal of dust in the air (i.e., clearing dust surfaces with compressed air). Shovel or sweep up. Keep in suitable, closed containers for disposal. Clean contaminated floors and objects thoroughly while observing environmental regulations.

SECTION 7. HANDLING AND STORAGE

Advice on safe handling : For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Handle in accordance with good industrial hygiene and safety practice. In case of insufficient ventilation, wear suitable respiratory equipment. Avoid breathing dust.

Conditions for safe storage : Keep containers tightly closed in a dry, cool and well-ventilated place. Keep locked up or in an area accessible only to qualified or authorized persons. May be corrosive to metals.

Recommended storage temperature : -5 - 40 °C

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION**Ingredients with workplace control parameters**

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Ingredients	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Sodium hydroxide	1310-73-2	C	2 mg/m ³	ACGIH
		C	2 mg/m ³	NIOSH REL
		TWA	2 mg/m ³	OSHA Z-1
		C	2 mg/m ³	OSHA P0

Personal protective equipment

Respiratory protection : In case of mist, spray or aerosol exposure wear suitable personal respiratory protection and protective suit.

When workers are facing concentrations above the exposure limit they must use appropriate certified respirators.
In case of insufficient ventilation, wear suitable respiratory equipment.

Hand protection
Remarks

: Wear protective gloves. The suitability for a specific workplace should be discussed with the producers of the protective gloves. Follow the instructions for use issued by the producer.

Eye protection

: Tightly fitting safety goggles
Face-shield
Ensure that eyewash stations and safety showers are close to the workstation location.

Skin and body protection

: Impervious clothing
Apron
Boots

Protective measures /
Engineering measures

: Ensure adequate ventilation, especially in confined areas.

Hygiene measures

: Avoid contact with skin, eyes and clothing.
Wash hands before breaks and immediately after handling the product.
When using do not eat, drink or smoke.
Avoid breathing dust.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : solid

Color : white

Odor : No information available.

Odor Threshold : No data available

pH : not determined

Melting point/freezing point : not determined

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Initial boiling point and boiling range	: not determined
Flash point	: Not applicable
Evaporation rate	: Not applicable
Flammability (solid, gas)	: Not classified as a flammability hazard
Upper explosion limit	: No data available
Lower explosion limit	: No data available
Vapor pressure	: not determined
Relative vapor density	: Not applicable
Density	: not determined
Solubility(ies) Water solubility	: soluble
Partition coefficient: n-octanol/water	: No data available
Autoignition temperature	: No data available
Thermal decomposition	: No data available
Viscosity Viscosity, dynamic	: No data available
Viscosity, kinematic	: No data available
Oxidizing properties	: Not applicable

SECTION 10. STABILITY AND REACTIVITY

Reactivity	: May be corrosive to metals.
Chemical stability	: Stable under recommended storage conditions.
Possibility of hazardous reactions	: Gives off hydrogen by reaction with metals. Potential for exothermic hazard
Conditions to avoid	: Avoid dust formation. To avoid thermal decomposition, do not overheat. Exposure to moisture.
Incompatible materials	: Metals Acids
Hazardous decomposition	: No hazardous decomposition products are known.

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SECTION 11. TOXICOLOGICAL INFORMATION**Information on likely routes of exposure**Inhalation
Eye contact
Skin Absorption**Acute toxicity**

Not classified based on available information.

Remark: The acute toxicity estimate (ATE) of the ingredients are derived using the LD50/LC50 values where available.

Skin corrosion/irritation

Causes severe burns.

Product:

Remarks: Extremely corrosive and destructive to tissue.

Serious eye damage/eye irritation

Causes serious eye damage.

Product:

Remarks: May cause irreversible eye damage.

Respiratory or skin sensitizationSkin sensitization: Not classified based on available information.
Respiratory sensitization: Not classified based on available information.**Germ cell mutagenicity**

May cause genetic defects.

Carcinogenicity

May cause cancer.

IARC

No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

ACGIH

No ingredient of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.

OSHA specified

No ingredient of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

NTP

No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

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Reproductive toxicity

Not classified based on available information.

STOT-single exposure

Not classified based on available information.

STOT-repeated exposure

Not classified based on available information.

Aspiration toxicity

Not classified based on available information.

Further information**Product:**Remarks: No data available

SECTION 12. ECOLOGICAL INFORMATION**Ecotoxicity**

No data available

Persistence and degradability

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects

No data available

Product:No data available

SECTION 13. DISPOSAL CONSIDERATIONS**Disposal methods**Waste from residues : Dispose of in accordance with local regulations.
Dispose of wastes in an approved waste disposal facility.Contaminated packaging : Empty containers should be taken to an approved waste
handling site for recycling or disposal.**SECTION 14. TRANSPORT INFORMATION****International Regulation****UNRTDG**

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UN number : UN 1823
 Proper shipping name : SODIUM HYDROXIDE, SOLID
 Class : 8
 Packing group : II
 Labels : 8

IATA-DGR

UN/ID No. : UN 1823
 Proper shipping name : Sodium hydroxide, solid
 Class : 8
 Packing group : II
 Labels : Corrosive
 Packing instruction (cargo aircraft) : 863
 Packing instruction (passenger aircraft) : 859

IMDG-Code

UN number : UN 1823
 Proper shipping name : SODIUM HYDROXIDE, SOLID
 Class : 8
 Packing group : II
 Labels : 8
 EmS Code : F-A, S-B
 Marine pollutant : no

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

Domestic regulation**DOT / 49 CFR**

UN/ID/NA number : UN 1823
 Proper shipping name : Sodium hydroxide, solid
 Class : 8
 Packing group : II
 Labels : CORROSIVE
 ERG Code : 154
 Marine pollutant : no

SECTION 15. REGULATORY INFORMATION**TSCA 5a** : Not relevant**TSCA_12b** : Not relevant**DEA** : Not applicable**EPCRA - Emergency Planning and Community Right-to-Know****CERCLA Reportable Quantity**

Ingredients	CAS-No.	Component RQ (lbs)	Calculated product RQ (lbs)

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Sodium hydroxide	1310-73-2	1000	1061
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SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 311/312 Hazards : Acute Health Hazard
Chronic Health Hazard**SARA 302** : No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.**SARA 313** : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.**Massachusetts Right To Know**

Sodium hydroxide 1310-73-2 80 - 100 %

Pennsylvania Right To Know

Sodium hydroxide 1310-73-2 80 - 100 %

New Jersey Right To Know

Sodium hydroxide 1310-73-2 80 - 100 %

California Prop 65

This product does not contain any chemicals known to the State of California to cause cancer, birth, or any other reproductive defects.

Remarks: Components which are only displayed in Section 15 are being reported for local regulatory purposes. These components are not displayed in Section 3 due to one or more of the following conditions being met: being present in the product at concentration(s) below threshold limit values for reporting, not considered hazardous materials, health hazards or because they do not contribute to the overall GHS Classification of the final product as required by OSHA HazCom 2012 final rule (29 CFR 1910.1200).

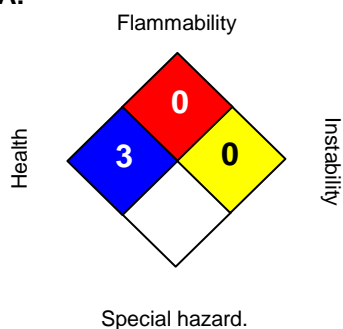
Substances currently restricted by WEEE/RoHS (European Directive 2002/96/EC , 2002/95/EC) or ELV (European Directive 2000/53/EC):

PBDE	PBB	CrVI	Hg	Pb	Cd
-	-	-	-	-	-

Please note: Current legislation restricting the use of certain substances applies to „homogeneous material“ in finished articles being supplied to the market. Substances deposited during surface finishing may have a composition (weight percent) higher than the weight percent of the substance in the operating solution from which the deposit is made. Atotech encourages its customers to implement systems to ensure their finished products comply with the regulations in force.

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SECTION 16. OTHER INFORMATION**Further information****NFPA:****HMIS III:**

HEALTH	3*
FLAMMABILITY	0
PHYSICAL HAZARD	0

0 = not significant, 1 = Slight,
2 = Moderate, 3 = High
4 = Extreme, * = Chronic

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The information provided in this Material Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.